Amendments To The Specification:

Please add the following new headings after the Title:
CROSS-REFERENCE TO RELATED APPLICATIONS
Not Applicable

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH
Not Applicable

BACKGROUND OF THE INVENTION

Please delete the first sentence beginning at page 1, line 1, which starts with "The invention relates to a roller....."

Please delete the second sentence on page 2, line 4, which begins with "The object is achieved by the features of claim 1."

Please add the following heading at page 3, before line 20:

BRIEF SUMMARY OF THE INVENTION

Please add the following heading to page 4, between lines 22 and 23:

BRIEF DESCRIPTION OF THE DRAWINGS

Please add the following heading and paragraph to page 5, between lines 10 and 11:

DETAILED DESCRIPTION OF THE INVENTION

While this invention may be embodied in many different forms, there are described in detail herein a specific preferred embodiment of the invention. This description is an exemplification of the principles of the invention and is not intended to limit the invention to the particular embodiment illustrated

Please add the following new paragraph after the last text on page 7:

The above disclosure is intended to be illustrative and not exhaustive. This description will suggest many variations and alternatives to one of ordinary skill in this art. All these alternatives and variations are intended to be included within the scope of the claims where the term "comprising" means "including, but not limited to". Those familiar with the art may recognize other equivalents to the specific embodiments described herein which equivalents are also intended to be encompassed by the claims.

Further, the particular features presented in the dependent claims can be combined with each other in other manners within the scope of the invention such that the invention should be recognized as also specifically directed to other embodiments having any other possible combination of the features of the dependent claims. For instance, for purposes of claim publication, any dependent claim which follows should be taken as alternatively written in a multiple dependent form from all prior claims which possess all antecedents referenced in such dependent claim if such multiple dependent format is an accepted format within the jurisdiction (e.g. each claim depending directly from claim 1 should be alternatively taken as depending from all previous claims). In jurisdictions where multiple dependent claim formats are restricted, the following dependent claims should each be also taken as alternatively written in each singly dependent claim format which creates a dependency from a prior antecedent-possessing claim other than the specific claim listed in such dependent claim below.

This completes the description of the preferred and alternate embodiments of the invention. Those skilled in the art may recognize other equivalents to the specific embodiment described herein which equivalents are intended to be encompassed by the claims attached hereto.